# FINAL REPORT OCTOBER 1996

# REPORT NO. 96-73

FUZE, HAND GRENADE
(PRACTICE), FUZE MODEL
NO. M228, IN WIREBOUND BOX
UNITED NATIONS (UN)
PERFORMANCE ORIENTED
PACKAGING (POP) TESTS

Approved to: public relocated
Distribution Universed

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Prepared for:

U.S. Army Armament Research, Development and Engineering Center ATTN: AMSTA-AR-ESK

Rock Island, IL 61299-7300

19970616 034



VALIDATION ENGINEERING DIVISION SAVANNA, ILLINOIS 61074-9639

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Previous editions are obsolete

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# DEFENSE AMMUNITION CENTER VALIDATION ENGINEERING DIVISION SAVANNA, IL 61074-9639

#### **REPORT NO. 96-73**

FUZE, HAND GRENADE (PRACTICE), FUZE MODEL NO. M228, IN WIREBOUND BOX, UNITED NATIONS (UN) PERFORMANCE ORIENTED PACKAGING (POP) TESTS

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#### <u>INTRODUCTION</u>

- A. <u>BACKGROUND</u>. The U.S. Army Defense Ammunition Center (DAC), Validation Engineering Division (SIOAC-DEV), was tasked by U.S. Army Armament Research, Development and Engineering Center (ARDEC) to conduct United Nations (UN) Performance Oriented Packaging (POP) tests on a fuze, hand grenade (practice), fuze model no. M228, in wirebound box, for compliance with UN POP requirements.
- B. <u>AUTHORITY</u>. This program was conducted IAW mission responsibilities delegated by the U.S. Army Materiel Command (AMC), Logistics Support Activity Packaging, Storage, and Containerization Center (LOGSAPSCC). Effective 9 July 1993, the three letter designator "DEV" was assigned for use when conducting UN POP tests. Effective 9 August 1994 this designation was included in the Joint Regulation AR 700-143, Performance Oriented Packaging of Hazardous Materials.
- C. <u>OBJECTIVE</u>. To determine if this item meets UN POP requirements.
- D. <u>CONCLUSION</u>. As tested, the fuze, hand grenade (practice), fuze model no. M228, in wirebound box, met all UN POP requirements with no problems encountered during testing.

#### OCTOBER 1996

#### **ATTENDEES**

William R. Meyer

General Engineer DSN 585-8090

815-273-8090

Bradley J. Haas

Mechanical Engineer

DSN 585-8336

815-273-8336

Director

U.S. Army Defense Ammunition Center

ATTN: SIOAC-DEV

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Savanna, IL 61074-9639

Director

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#### **TEST PROCEDURES**

The test procedures outlined herein were extracted and summarized from the Bureau of Explosives (BOE) Tariff No. BOE-6000-L, Subpart M, Section 178.600. All tests were conducted to Packing Group II requirements.

A. <u>Drop Test</u>. Each package will be dropped onto a nonyielding surface from the height and orientations listed below. The drop height is measured as the vertical distance from the target to the lowest point on the package. The drop height for Packing Group I is 1.8 meters (5.9 feet), for Packing Group II it is 1.2 meters (3.9 feet), and Packing Group III is 0.8 meters (2.6 feet).

Packaging	No. of tests	Drop orientation of samples
Steel drums, Aluminum drums, Metal drums	Six — (three for each drop)	First drop (using three samples): The package must strike the
(other than steel or aluminum), Steel jerricans,		target diagonally on the chime or, if the packaging has no chime,
Plywood drums, Wooden barrels, Fiber drums,		on the circumferential seam or an edge.
Plastic drums and jerricans, Composite		Second drop (using the other three samples): The package must
packagings which are in the shape of a drum.		strike the target on the weakest part not tested by the first drop,
		for example a closure or, for some cylindrical drums, the welded
		longitudinal seam of the drum body.
Boxes of natural wood, Plywood boxes,	Five — (one for each drop)	First drop: Flat on the bottom (using the first sample).
Reconstituted wood boxes, Fiberboard boxes,		Second drop: Flat on the top (using the second sample).
Plastic boxes, Steel or aluminum boxes,		Third drop: Flat on the long side (using the third sample).
Composite packagings which are in the shape		Fourth drop: Flat on the short side (using the fourth sample).
of a box.		Fifth drop: On a corner (using the fifth sample).
Bags — single-ply with a side seam.	Three — (three drops per bag) .	First drop: Flat on a wide face (using all three samples).
		Second drop: Flat on a narrow face (using all three samples).
		Third drop: On an end of the bag (using all three samples).
Bags single-ply without a side seam, or	Three — (three drops per bag).	First drop: Flat on a wide face (using all three samples).
multi-ply	•	Second drop: On an end of the bag (using all three samples).

- B. Stacking Test. The test sample must be subjected to a force applied to the top surface of the test sample equivalent to the total weight of identical packages which might be stacked on it during transport. The minimum height of the stack, including the test sample, must be 3.0 meters (10 feet). The duration of the test must be 24 hours, except that plastic drums, jerricans, and composite packaging 6HH, intended for liquids, shall be subjected to the stacking test for a period of 28 days at a temperature of not less than 40 degrees Celsius (104 degrees Fahrenheit). Alternative test methods which yield equivalent results may be used if approved by the Associate Administrator for Hazardous Materials Safety.
- C. <u>Vibration Test</u>. Three sample packagings, selected at random, must be filled and closed as for shipment. The three samples must be placed on a vibrating platform that has a vertical or

rotary double-amplitude (peak-to-peak displacement) of one inch. The packages should be constrained horizontally to prevent them from falling off the platform, but must be left free to move vertically, bounce and rotate. The test must be performed for one hour at a frequency that causes the package to be raised from the vibrating platform to such a degree that a piece of material approximately 1.6 mm (0.063 inch) thickness (such as steel strapping or paperboard) can be passed between the bottom of any package and the platform.

D. <u>Pass/Fail Criteria</u>. A package passes the above tests if there is no rupture or leakage from any of the samples. No test sample should show any deformation which could adversely affect transportation safety or any distortion liable to reduce packaging strength.

#### **UN POP TESTS**

Fuze, Hand Grenade (Practice), Fuze Model No. M228, in wirebound box, United Nations (UN) Performance Oriented Packaging (POP) Tests

U.S. Army Defense Ammunition Center SIOAC-DEV, 3700 Army Depot Road, Savanna, IL 61074-9639

815-273-8908

Jerome H. Krohn

Test Report Number: 96-73

Service Code: DEV

Product NSN: 1330-00-168-5502

Nomenclature: Fuze, Hand Grenade (Practice),

Fuze Model No. M228, in wirebound box

Shipping Name: Fuze, Detonating

UN ID Number: 0257

Hazard Class: 1.4B

Packing Group: II

Physical State: Solid

NALC/DODAC: None

CAA Number: None

EX Number: None

CFR 49 Packaging Method: E-137

Net Explosive Weight: .0045 kgs (.0099 lbs)

# DESCRIPTION OF PACKAGINGS TO BE TESTED EXTERIOR CONTAINER

Exterior Container: Natural Wood Wirebound Box

CFR 49 Reference Number: 173.62

UN Code: 4C1

NSN Exterior Container: N/A

Specifications: 4C1

Drawing Number: N/A

Net Quantity Weight: 36 kg (80 lbs)

Tested Gross Weight: 50 kg (110 lbs)

Dimensions Interior: L-26-1/2" X W-18" X H-13-3/4"

Manufacturer: Unknown

Year Container Manufactured: 1995

Drawing Number(s): 9251665-4 REV E

Cushioning: Cardboard liner

Closure: 4 wire fasteners

#### INTERMEDIATE CONTAINER

Intermediate Container Description: Fiberboard boxes

Specification Number: N/A

Container NSN: N/A

Intermediate Container Cushioning: Styrofoam insert

Intermediate Container Closure Method: Tape

Intermediate Container Dimensions: L-16-1/4" X W-11-5/8" X H-2-7/8"

Number Of Intermediate Containers: 8

#### UNIT CONTAINER

Unit Container Description: None

Unit Container Specification: N/A

Unit Container NSN: N/A

Unit Container Cushioning: None

Unit Container Closure Method: N/A

Unit Container Dimensions: N/A

Number of Unit Containers: N/A

#### **SPECIAL NOTES**

All exterior, intermediate, and unit containers must be inspected prior to use. Inspect for physical damage and structural integrity of the containers.

#### SUPPLEMENTAL INFORMATION

Permitted Transportation Modes: Military or DOD licensed truck and rail,

Military or DOD licensed ship, Military or DOD licensed aircraft.

Specific Gravity: N/A

Hydrostatic Test Pressure Applied: N/A

Leakproofness Test Pressure Applied: N/A

#### **TEST PROCEDURES**

Tests Conducted	Test Method	Test Results
(1) Pre-Conditioning (fiberboard)	Part 178.602	N/A
(2) Drop Test	Part 178.603(e)(1)(ii)	Pass
(3) Leakproofness Test	Part 178.604	N/A
(4) Hydrostatic Pressure Test	Part 178.605	N/A
(5) Stacking Test (1,500 lbs)	Part 178.606(c)(1)	Pass
(6) Vibration Test	Part 178.608(b)(3)	Pass

#### **UN POP Marking**

u 4C1/Y50/S/95

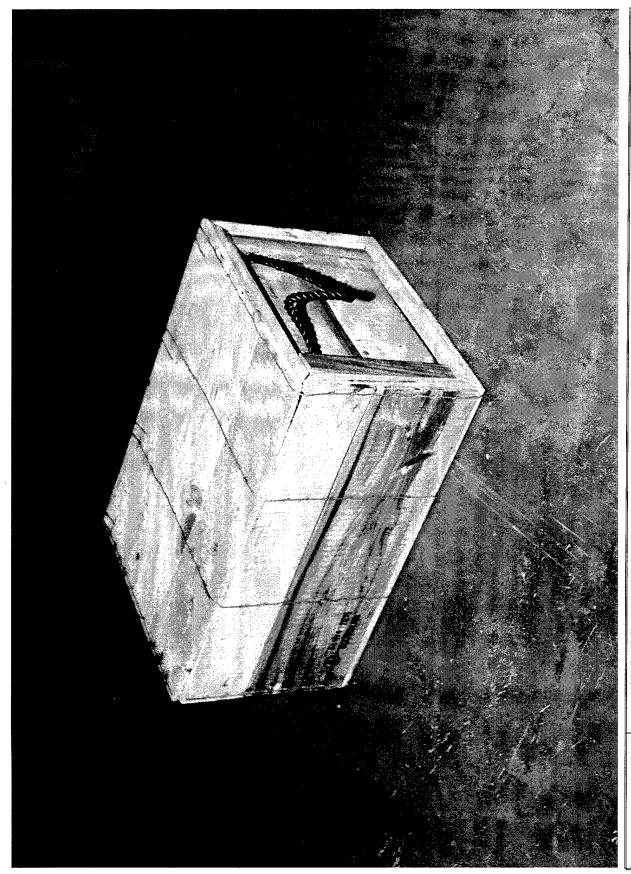
n USA/DOD/DEV

#### **CERTIFICATION**

Unless expressly stated to the contrary, we certify that all of the above applicable tests have been performed in strict conformance to CFR 49, Subpart M, Parts 178.600 - 178.608. Based on the successful test results shown above, this container is deemed suitable for transport of the hazardous material described herein, provided that maximum tested weights and quantities are not exceeded and the packaging is assembled as tested. The use of other packaging methods or components may make this test invalid.

PREPARED BY:	WILLIAM R. MEYER Test Engineer	DATE: 19 Hing 97
PREPARED BY: _	BRADLEY J. HAAS Test Engineer	DATE: 19 March 97
SUBMITTED BY:	JEROME H. KROHN Chief, Validation Engineering Division	_ DATE: <u>19 Masel 9</u> 7
APPROVED BY:	WILLIAM F. ERNST Chief, Logistics Engineering Office	DATE: <u>19 March 9</u> 7

# **PHOTOGRAPH**



U.S. ARMY DEFENSE AMMUNITION CENTER AND SCHOOL - SAVANNA, IL

DAC-DEV-96-73-01. This photo shows the item tested that passed UN POP requirments.

## **APPENDIX**

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*****	****	***	****	*****	****	****	*****	*****	***** ****	***** !011	מדדד ממו	****	UPR.	ו איז איז איז דיני
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	OA	F	'SC	SOS	1	IGMT-	CTL		FF-DT					
PICA	BF	1	1330	B14	_	DK1X			92306					
SICA	JG	1	330	NCB			pA		37714					
	PM	]	L330	MHQ		0T13	X		92214	;				
	SU		L330	FG5	]	H	N		92001	<b>.</b>				
******* DIDS DATA	**** FSC 133	0	***** FF-DT 92275	M-RN A901 F2BF	tttt PICA BF BF	**** P- <u>LA</u> 22 22	SOS S B14 B14		LA M	TCAT D	REI	.SN/TI	/QE	DSOR
	133 133 133	0	92275 92275 92275	masw NGFF	bf BF	22 22	B14 B14	PM (	8D 8D					•
	NIN S	ISC T	DLT-RS	EN DMII G G	MDR1 BF BF	MDR:	bf ** JG	BF	MDR5	MDR6	MDR7	MDR8	MDR9	MDR10
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## NIIN 001685502

LAC03PL2102

DODIC DATA	DODAC 1330G878	DODIC NALC G878		LARC	DT-EFF-LOG-A0 92306 *******		
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FSCM

REFERENCE NUMBER

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99999

1330-G878

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PF7=NEXT KEY

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iO2 LACO6PI  ***********************************	KEY 001685502	
F 4 A 34 DK 923	OA FSC SOS MGMT- PICA BF 1330 B14 DK	
DT-1 92:	SICA JG 1330 NCB K2T	
DOT-LBL DOT-MRKG CG-CL L:	**************************************	
NTRF-SHPBD DEXPREG  004500  ******************************	NIMSC DLT-RSN DMIL MDR1 MD=  J G BF T  7 G BF PA	
HELP	7 G BF JC PF1=MENU PF6=NEXT DISPLAY PF7	

KEY 001	L685502			
ITEM	INCD		MIM	
IDENT	20085	fuze, hand	grenade	and the same of th
DATA		MUL'-NBE		THE PERSON

SEQ 01	ITEM D=
02	FUZE TYPE: PRACTICE.
03	FUZE DELAY TIME: 4.00
04	ONTIC MAYTMIM

/I,FSN2102,001685502 PAGE 0017 OF 0024 96249#115331-00248 CMD-DSG: M 21 -M117 \*\*\*\* RECORD NUMBER \*\*\* 081 \*\*\* RELCD = +2SEG-CD = 0002SECT-ID = 0021 LNG-DESC = 242.00 INCHES ARMY PALLET# LNG-DESC-LINSEQ = 02 SUPPL-LINE-SEQ = A \*\*\*\* RECORD NUMBER \*\*\* 082 \*\*\* RELCD = +2SEG-CD = 0002SECT-ID = 0021 LNG-DESC = PKNH1III PACKAGE NOMINAL OVERALL HEIGHT LNG-DESC-LINSEQ = 02 SUPPL-LINE-SEQ = B\*\*\*\* RECORD NUMBER \*\*\* 083 \*\*\* RELCD = +2SEG-CD = 0002SECT-ID = 0021 LNG-DESC-LINSEQ = 02 LNG-DESC = 3@14.00 INCHES SHIPPING CONTAINER# SUPPL-LINE-SEQ = C \*\*\*\* RECORD NUMBER \*\*\* 084 \*\*\* RELCD = +2SEG-CD = 0002SECT-ID = 0021 LNG-DESC-LINSEO = 02 LNG-DESC = 241.00 TNCHES ARMY PALLET# SUPPL-LINE-SEQ = D \*\*\*\* RECORD NUMBER \*\*\* 085 \*\*\* RELCD = +2SEG-CD = 0002SECT-ID = 0021LNG-DESC = GRWT1III GROSS WEIGHT@90.0 SHIPPING CON LNG-DESC-LINSEQ = 02 SUPPL-LINE-SEQ = E

SUPPL-LINE-SEQ = K

/I,FSN2102,001685502

PAGE 0024 OF 0024 96249#115331-00248 CMD-DSG: M

\*\*\*\* RECORD NUMBER \*\*\* 116 \*\*\*

SECT-ID = 0021 SEG-CD = 0002 RELCD = +2

LNG-DESC = CTNR 026.38X18.13X14.13 12/P 00004320/P LNG-DESC-LINSEQ = 49

SUPPL-LINE-SEQ = L \*\*\*\* RECORD NUMBER \*\*\* 117 \*\*\*

LNG-DESC = PLT 052.75X42.38X41.75 WT 1166 CU 54.0 LNG-DESC-LINSEQ = 49

SUPPL-LINE-SEQ = M

/I,FSN2102,001685502 PAGE 0011 OF 0024 96249#115331-00248 CMD-DSG: M 21 -M117 \*\*\*\* RECORD NUMBER \*\*\* 051 \*\*\* RELCD = +1SEG-CD = 0002SECT-ID = 0021LNG-DESC-LINSEQ = 02LNG-DESC = SR-51THE MANUFACTURERS DATA# SUPPL-LINE-SEQ = Y \*\*\*\* RECORD NUMBER \*\*\* 052 \*\*\* SECT-ID = 0021 RELCD = +1SEG-CD = 0002LNG-DESC-LINSEQ = 02 LNG-DESC = 1MANUFACTURERS CODE@19200# SUPPL-LINE-SEQ = Z\*\*\*\* RECORD NUMBER \*\*\* 053 \*\*\* RELCD = +1SEG-CD = 0002SECT-ID = 0021LNG-DESC = 1DESIGN CONTROL REFERENCE@9235210# LNG-DESC-LINSEQ = 03SUPPL-LINE-SEQ = A\*\*\*\* RECORD NUMBER \*\*\* 054 \*\*\* RELCD = +1SEG-CD = 0002SECT-ID = 0021LNG-DESC = FZ HND GREN PRAC UNASSD W/CLIP M228 200 LNG-DESC-LINSEO = 49 SUPPL-LINE-SEQ = B\*\*\*\* RECORD NUMBER \*\*\* 055 \*\*\* SECT-ID = 0021 RELCD = +2SEG-CD = 0002LNG-DESC-LINSEQ = 01 LNG-DESC = NAME1ITEM NAME@FUZE, HAND GRENADE#  $SUPPI_{I}-I_{I}INE-SEO = A$ 

/

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*****	***	***	****	****	****	****	****	***	****	****	****	*****	****		: <b>*</b> *
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	OA	F	'SC	SOS	.1	MGMT-	·CTL		EFF-D7	ŗ					٠
PICA	BF		.330	B14		DKLX	NX		92306	5					
SICA	JG		.330	NCB	]	K2T	BV		92214	<u>L</u>					
SICA	PM		.330	MHQ		0T13	X		92214	<u> </u>					
	SU		.330	FG5	3	M H	N		92003	L					
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	J			G	BF	22	BF								
	7			G	BF	TU	**	BF	TU						
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KEY 001	L685502	NIIN 001685502 LAC05PL2	102
ITEM IDENT DATA	INCD 20085	RPD FMR- ITMNM TYP MRC IMC IMCA DTASG MOE HMIC ESDC FUZE, HAND GRENADE L 70114 MDINBR	-
	SEQ 01 02 03	ITEM DESCRIPTION  ITEM NAME: FUZE, HAND GRENADE.  FUZE TYPE: PRACTICE.  FUZE DELAY TIME: 4.00 SECONDS MINIMUM AND.5.00 SECONDS MAXIMUM.	<b>X</b>

	·
04	ONDS MAXIMUM.
05	FUZE MODEL NUMBER: M228.
06	DOD AMMUNITION CODE: 1330-G878.
07	UNIT PACKAGE QUANTITY: 45 AND.8 AND.1.
08	UNIT PACKAGE TYPE: CARTON, FIBERBOARD AND BAG, BAR
09	RIER, MOISTURE-VAPORPROOF AND BOX, WOOD.
10	SPECIAL FEATURES: ASSEMBLED W/SAFETY CLIP.
11	REFERENCE NUMBER DIFFERENTIATING CHARACTERISTICS:
12	AS DIFFERENTIATED BY UNIT PACKAGE QUANTITY, SPECIA

L FEATURES.

END OF DATA

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SVC QTY-PER-PLLT PLLT-WT PLLT-LGTH PLLT-WDTH PLLT-HGT (IN) (IN) (IN) (LB) DATA 41.00 42.00 52.25 666.0 4320

> PRO-CUBE PRO-WT PLLT-CUBE SVC SC-PER-PLLT (FT) (FT) (LB) 0.000 0.000 12 52.068

HELP

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PF7=NEXT KEY

KEY 001685502

PACKAGING

PKG-REF-1 SVC

PKG-REF-2

PKG-REF-3

DATA

************ SHTP CONTAINER	QTY-PER-CNTR	SC-WT (LB)	SC-LGTH (IN)	SC-WID (IN)	SC-HGT (IN)	
DATA	360	90.0	26.18	17.75	14.00	
	SC-DIAM (IN)	SC-CUBE (FT)	SC-PRO-WT (LB)	SC-	PRO-CUBE (FT)	
	0.00	3.8	0.250		0.011	

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HELP

KEY 001685502	NIIN 001685502 LAC05PL2102
TTEM INCD	RPD FMR- ITMNM TYP MRC IMC IMCA DTASG MOE HMIC ESDC FUZE, HAND GRENADE L 70114 MDL-NBR
SEQ 01 02 03 04 05 06 07 08 09 10 11 12 13	ITEM DESCRIPTION  ITEM NAME: FUZE, HAND GRENADE.  FUZE TYPE: PRACTICE.  FUZE DELAY TIME: 4.00 SECONDS MINIMUM AND.5.00 SEC  ONDS MAXIMUM.  FUZE MODEL NUMBER: M228.  DOD AMMUNITION CODE: 1330-G878.  UNIT PACKAGE QUANTITY: 45 AND.8 AND.1.  UNIT PACKAGE TYPE: CARTON, FIBERBOARD AND.BAG, BAR  RIER, MOISTURE-VAPORPROOF AND.BOX, WOOD.  SPECIAL FEATURES: ASSEMBLED W/SAFETY CLIP.  REFERENCE NUMBER DIFFERENTIATING CHARACTERISTICS:  AS DIFFERENTIATED BY UNIT PACKAGE QUANTITY, SPECIA  L FEATURES.  END OF DATA

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